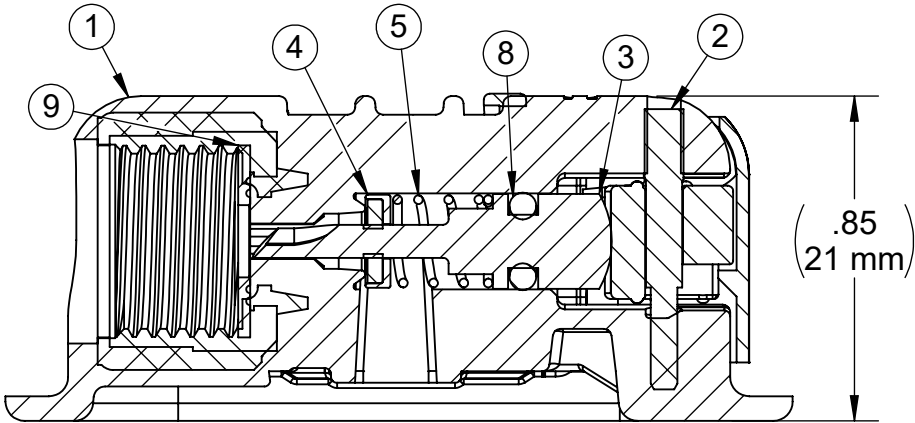


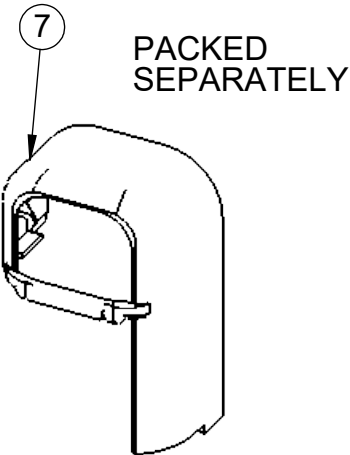
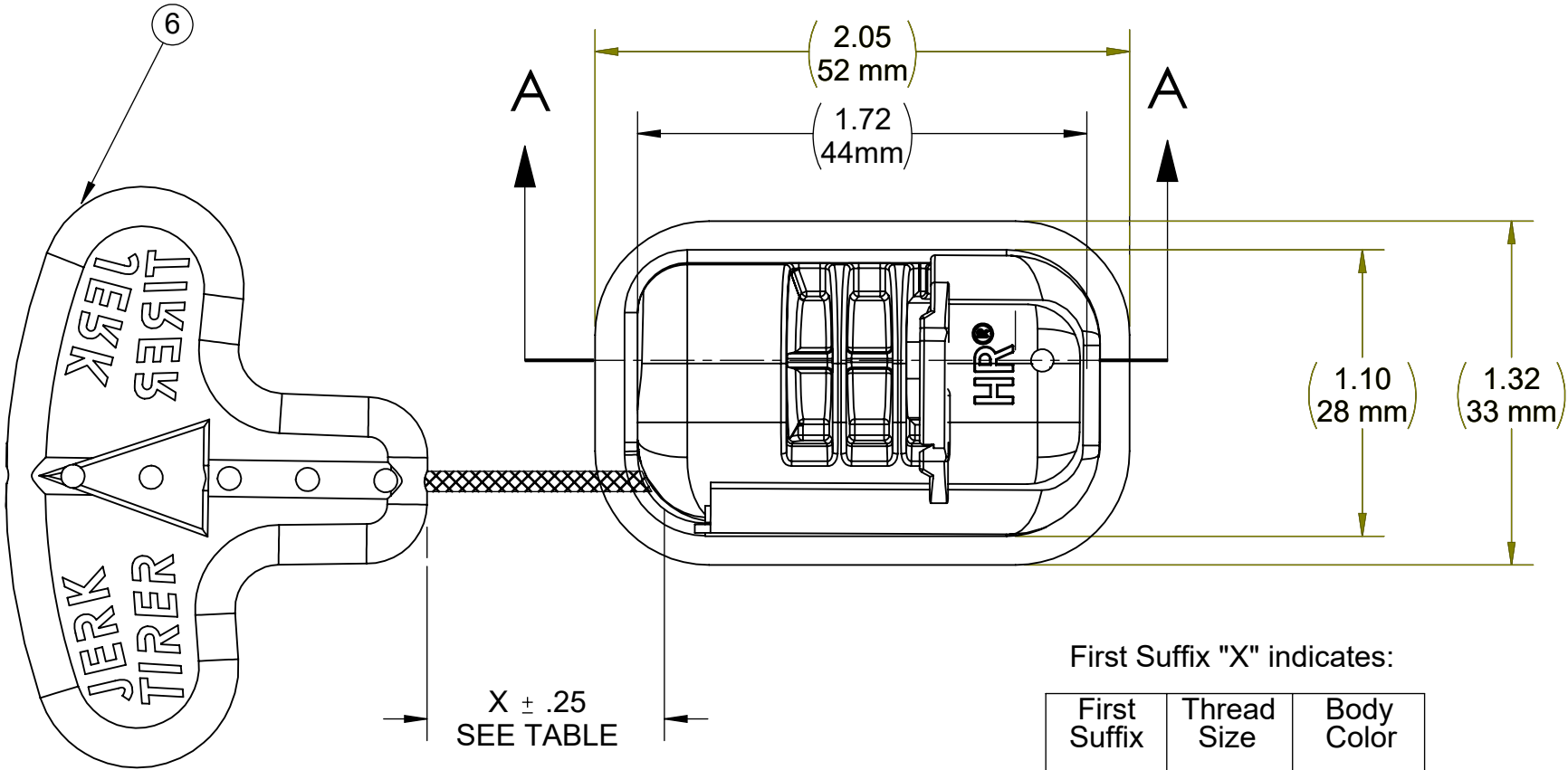
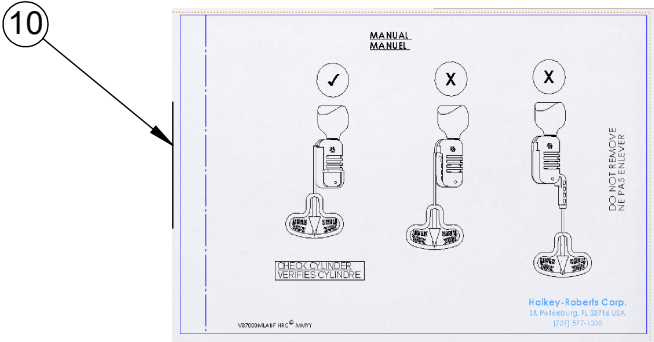
ITEM NO. DESCRIPTION

1	Body
2	Pivot Pin
3	Pierce Pin
4	Seal
5	Spring
6	Pull Tab/Lever
7	Green Clip
8	O-Ring
9	Gasket
10	Label

DESCRIPTION	TOOLING
SEALING DIE	SD87000
PIVOT PIN REMOVAL	TV87110



SECTION A-A
SCALE 2 : 1



NOTES:

1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
3. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN METRIC BELOW.
4. MATERIALS ARE DFARS 252.225.7009, OR 252.225.7014 COMPLIANT.
5. MATERIALS ARE ROHS COMPLIANT.
6. MATERIALS ARE REACH COMPLIANT.

First Suffix "X" indicates:

First Suffix	Thread Size	Body Color
1G	3/8-24	Gray
2T	1/2-20	Tan

Second Suffix "X" indicates:

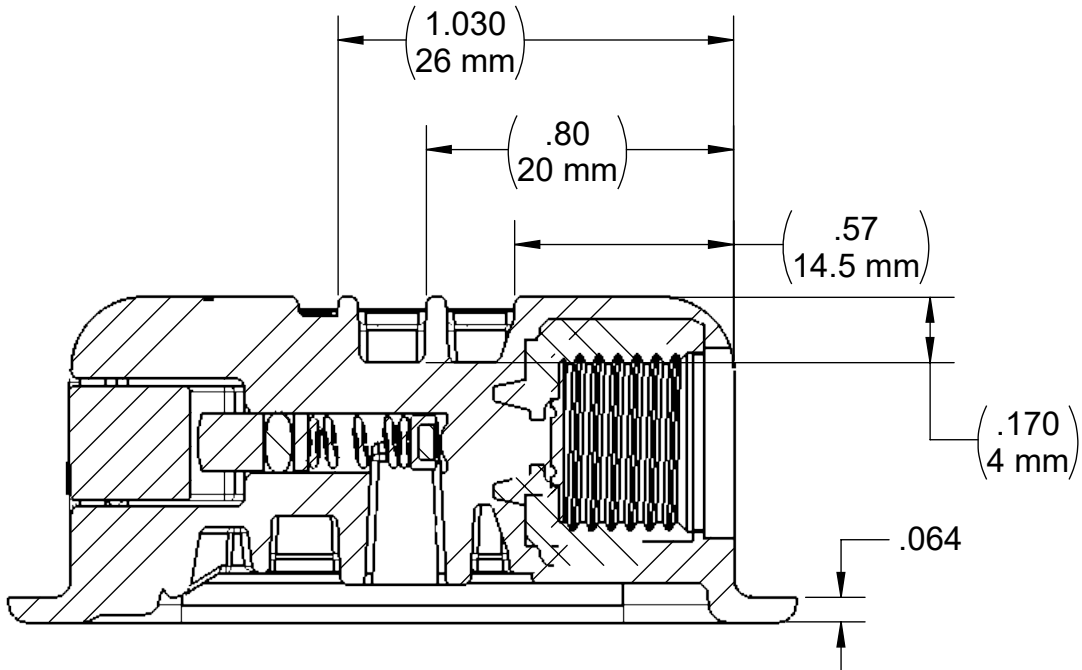
2nd Suffix	Cord Length
Tab	X ± 0.25
T4	4" (10.2 cm)
T5	5" (12.7 cm)
135 (No Tab)	13.5" (34.3 cm)

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA
PROPRIETARY AND CONFIDENTIAL
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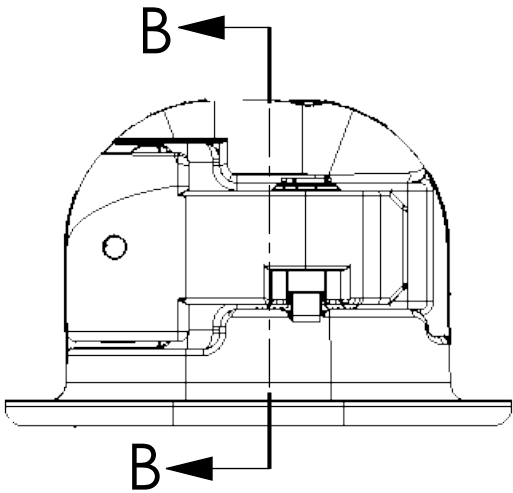
DRAWN BY	LF	DATE	09/14/2015
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION		

HR® Halkey-Roberts®	
TITLE Marine Mini Inflator	
SIZE B	DRAWING NO. CV870XXM
SCALE 2:1	DO NOT SCALE DRAWING
SHEET 1 OF 2	REV E

ITEM NO.	DESCRIPTION	MATERIAL
1	Body	POLYETHER URETHANE
2	Pivot Pin	ST'L STEEL
3	Pierce Pin	ST'L STEEL
4	Seal	BRASS & BUNA-N
5	Spring	ST'L STEEL
6	Pull Tab/Lever	ACETAL / NYLON CORD
7	Green Clip	ACETAL
8	O-Ring	BUNA-N
9	GASKET	NEOPRENE
10	Label	TYVEK



SECTION B-B
SCALE 2 : 1



MOLDED PARTS:
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DRAWN BY ILF		DATE 09/14/2015		HR® Halkey-Roberts®	
APPROVED BY		DATE			
MATERIAL				TITLE Marine Mini Inflator	
FINISH				DRAWING NO. CV870XXM	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION		SIZE B	
				SCALE 1:1	
				DO NOT SCALE DRAWING	
				SHEET 2 OF 2	